

Technical Data Sheet

Primer Stain

Art. group: 816

General Information: UV-curing coloured roller Primer for parquet and veneer floors.

Qualities: **Primer Stain** was developed as a universal primer showing exceptional adhesion properties on all types of wood. The elasticity of the complete lacquered surface is noticeably improved – resulting in excellent “Coin-Test” results.
Primer Stain is a coloured transparent system that can be adjusted to lightened, brightened, etc. without any problem and is available in almost every colour when a sample is supplied.
Primer Strain is water-soluble (up to max. 20%) and especially environmentally friendly. Additionally, *colourless* Primer Stain can also be used to dilute.

Treatment: **Primer Stain** is preferably applied with a hard rubber roller. In most cases, distribution with a brush is necessary. After application, pre-drying with either a nozzle dryer or IR-dryer is absolutely necessary. Dry at 50°C for 40 sec. with a nozzle dryer.
If the applied quantity exceeds 25gr/sqm “wet film”, the drying times are extended. There is **no** sanding between applications. Immediately after application and pre-drying, the surface can be treated with either Miraphen UV-Putty or UV-Sealer. **Primer Stain** is cured together with either the UV-Putty or the UV-Sealer.

Please consult your KLUMPP lacquer technician before application.

Applied Quantity: 8-25 gr/sqm

Viscosity: 20°C: ~10 - 80 sec., 4 mm DIN cup

Shelf life: 6 months in an original unopened canister

Classification: Please notice our actual Material Safety Data Sheet
Free of heavy metals, formaldehyde, and insecticides/pesticides

Klumpp Coatings manufactures premium quality finishing materials for use in controlled environments utilizing suitable application technologies. It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. The user must always pre-test finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product. Performance data is based upon laboratory testing conducted by Klumpp Coatings as applied under ideal laboratory conditions. Since substrate, environment and application are all significant factors in actual product performance, this information should serve only as a general guide and customers should conduct appropriate performance testing on production substrate samples to verify suitability to the desired use. (July 2009)